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# OTTO LING BOTT





### HOT TECATE KX250

Ripping around the Sierra Vista. Arizona, area is one of the coolest three-wheelers we've seen in years. This immaculate Kawasaki Tecate three-wheeler is owned by David Moore. It's not powered by the original Tecate 250cc two-stroke motor. but rather features an engine from a modern KX250 motocross bike, complete with a KIPS power valve. The engine features motor work by CT Racing as well as a chrome CT exhaust. The complete rear end and swingarm is made by Lone Star Racing and the suspension is by PEP. We wouldn't want to be the buddy who asks David for a spin and then tips this one over!!

### GNC SEASON FINALE IAMBOREE

Sam Gammon, the affable promoter of the Victory Motorsports Robeway near Greenville, Tennessee, says "We're planning an official AMA-sanctioned ATV lamboree in conjunction with the final GNC TT race of the year. Since we have over 400 acres of land to work with here. we thought we'd put on a few other events to make it a big season-ending finale. We plan on having trail rides, manufacturer demo rides. poker runs, dirt drags, mud-pulls, what-have-you, lots of fun stuff," says



Gammon. This will be an annual event and will be exclusively aimed at ATV riders and their families. It will be held over three days. Sept. 1-3, and we want people who ride utility and work type quads to come out and enjoy the Tennessee min and see some good racing." Sam also told us that the TT Pro Nanonal will run Sept. 2, under the lights, with all the other events being held over the course of the three day Jamboree. For more information contact Victory Sports at (423) 323-5497 or check out their web. site at (www.victory-sports.com).

### NEW POLARIS SPORT & MINI QUADS SET TO DEBUT

A not rumor making the rounds is all working to develop a "for real" high performance quad to match or thumper. Bendes un all-new periormonce ATV, the company is also rumored to be hard at work on a new mini-med Polaris for the expanding youth quad market. While there is no definite word on the engine type, size, or horsepower. whoeler, we do know that Fuji rectors title makers of the engines. for Polaris watercraft and ATVs), has a stable of high-horsepower two and four-stroke engines to choose from. The new mini good is a machine Polaris screly needs to till out its extensive 4x4 and 2x4 lineup, so we can look for it possibly later this year. Expect to see something based manufacturer in the highperformance ranks early in 2001 or even possibly later this year if we're tucky. Hemember, you heard it here

# POWERVALVE FOURTRAX 250R

CT Racing brings in motocross technology

Several years ago, CT Racing developed the first aftermarket aluminum cylinder for the Handa 250R engine. Called the Pro-Cross (originally Pro-X), this new cylinder allowed ATV racers much more leeway with motor modifications than the stock 250R offered.

In the motorcycle motocross world, engines with various types of power valves have been standard equipment for well over a decade. Virtually every 250cc and 125cc rane bite has some sort of powervalve now, but never has there been a production ATV with one (when the Gas Gas 300 [see page 100] hits the showroom floors, it will be the first).

The next step for CT Racing was obvious—develop a power valve modification for their Pro-Cross cylinder. Power valves in the various motocross bikes all accomplish the same goal, but have different designs; for example, Kawasaki's KIPS is different from Honda's Powerport which also differs from Yamaha's Powervalve.





The black round thing you see sticking out of the front of the top of the cylinder is the diaphram cover for the RAVE valve. CT Racing machines the cylinder (with no welding) to accept the RAVE valve. It is the same system used in Bombardier's See-Doo watercraft and Ski-Doo snowmobiles.

■ This particular machine is CT
Racing's pre-season Research &
Development race quad. It utilizes the
Areas FourTrax chassis which is built in
Michigan and has already proven itself to
be competitive on the National circuit.
CT's next racer will feature a Lone Star
Racing motocross chassis.

### ROTAX-BASED

CT Racing has adapted a power valve system used on Rotax watercraft and snowmobiles motors, called a RAVE. Before we get into any details, let's first talk about what a power valve is.



# **POWERVALVE**

A power valve is a moving mechanism that changes the exhaust port timing as the rpm gets higher. The basic theory is that a low exhaust port provides more bottom end power, like on a woods motor, and a higher exhaust port gives you the optimum top-end performance, like what you would use for a drag motor. Without a power valve, engine builders have to compromise somewhere in the middle if they want good horsepower throughout the entire powerband. A power valve gives you more horsepower at both ends of the powerband since it changes the port timing according to the needs of the engine at that moment. This is why today's motocross bikes are able to leap over triple jumps with such small takeoff runs.

### CHANGING PORT TIMING

Most motorcycles drive the power valve system from the crank shaft. The Rotax RAVE system is fairly simple in that it consists of a diaphragm which is operated by exhaust gas pressure which then moves a valve that changes the port timing.

changes the port timing.

Way back in 1992, CT Racing used this same system grafted onto a Honda 250R cylinder to win a TT



National. It was certainly a success at the time, but there were a couple of problems that kept it from taking off. Customers wanted this modification, but it was too labor-intensive to be practical for safe to the public. The other problem they experienced had to do with the cylinder. Due to the extensive amount of weiding required, the stock Honda 250R cylinder became distorted and some of them developed serious leaks during testing, and had to be repaired. Again, not a good thing as a production modification.

The modification CT performs with the RAVE power valve on the Pro-Cross cylinder requires no welding and eliminates that problem. The other update CT is doing for their 250 race motor is Nikisil coating of the cylinder bore. This is also berrowed from current motocross motorcycle technology. The cylinder has no alseve and is essentially a hard chrome down to the aluminum. The advantage to this is it transfers heat away from the piston at a much higher rate than on a sleeved motor. Steel sleeves retain some heat. The disad-



vantage to a Nikesil motor is it cannot be bored—if you damage the bore it has to be re-nikisiled or sleeved.

### TRICK CYLINDER

There are many other upgrades associated with the Pro-Cross cylinder, compared with the stock Honda cylinder. Again, the Pro-Cross cylinder draws several features from current MX motorcycle technology. The cylinder does not use a head gasket, but instead utilizes an O-ring. The cylinder has two auxiliary exhaust ports which allows for more port area without sacrificing durability. A super-wide exhaust without auxiliary ports causes the rings and piston to wear faster.

Having auxiliary ports also allows motor builders to stagger the port timing to develop a broad power curve. Larger transfer ports with flatter rootop angles are also featured in the Pro-Cross cylinder. The intake has CT boost parts and large Boyeson holes. Compared to the stocker, the Pro-Cross cylinder has double the water capacity, and most

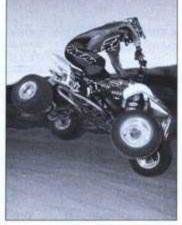
# POWERVALVE

importantly, the water jacket wraps around the exhaust tunnel, cooling the cylinder where it needs it most.

### **CR250 IGNITION**

One of the unique things about this engine kit is the utilization of a '98 CR 250 Honda ignition. We've seen CR ignitions used by CT and other motor builders over the years, but this one is different. The CR 250 ignition has wires that go to the carburetor, which has an electronically controlled solenoid that operates a power jet. It receives input from the ignition system which opens and closes the solenoid. This particular CR ignition has an aggressive curve-running the timing very advanced in mid range—that tends to make the motor run hot. To control the heat, they added the power let which shoots extra fuel in for cooling. The power jet is closed at low RPM so the motor carburates very cleanly; it then opens in the mid range to control heat and closes at high RPM when the ignition retards and lets the motor make extra

CT likes this setup because they get more bottom from the added timing



This machine has yet to be raced against other 250s, but after a test session at Glen Helen we felt this engine will have an edge over other pro-level MX and TT racers. What the power valve does, essentially, is broaden the powerband at both ends by altering the exhaust port timing as rpm changes.

advance and more top because this ignition also has more retard than the standard FourThax engine setup. On the dyno they get significantly more power everywhere, compared to stock. The only downside is that the ignition will not run lights, and it's

expensive. A special backing plate is also needed to bolt the ignition up to the engine.

### CHASSIS ACTION

Having all the motor in the world won't win races unless you have a great-handling chassis to go along with it. For our test session, CT brought out their R&D race machine. This particular quad is not their fullon racer for 2000, which will be using a Lone Star chassis. The guad we rode uses an Arens chassis from Michigan because it's built to Honda stock geometry. This allows for the testing of A-arms, swing arms, shock linkage components and suspension parts that are designed to fit on a stock FourTrax 250R frame. The advantage to the Arens chassis is it's made of chromoly and much more durable than a stock frame. It also has a removable subtrame making it easy to access the rear shock when making changes. Though it's officially CTs R&D machine, this guad is certainly race-ready at the Pro level.

### NEW SUSPENSION

CT has been extensively testing the new TCS FourTrux suspension system. The TCS shocks were set up for +2° A-arms and a stock-length swingarm and stock rear suspension

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## POWERVALVE

linkage. Like other modern high-performance racing shocks, these TCS units run with no pre-load. If you move the pre-load adjusters it just raises or lowers the quad ride height. With this system you can get maximum wheel travel without having your quad sitting high up in the air. The TCS fronts have adjustable compression damping and just two springs. The rear features adjustable

compression and rebound damping. TCS only uses two springs where some companies use more. They use the soft spring for ride height and a main spring for stiffness and roll contro). They also use an internal valve that has a shim stack for tuning. With this system, hydraulics control the shock's performance. With a shim stack they have internally tunable low- and high-speed compression damping; rebound damping is controlled the same way. Many of the high-performance shocks on the market don't have the internal tuneability

so they use springs to do the work. With low- and high-speed dampening and the SCS spring setup, you end up with a guad that offers maximum travel with a low ride height, very plush performance in the small, braking bumps as well as handling the big Pro-level jumps.

Even though the plastic is stock Honda, this machine gets its good looks from the Zing graphics and seat cover. CT now offers the Zing graphics kit for the R in both red and blue.

### RACE TRACK TEST

We did our testing at the Glen Helen motocross track in southern California on a day when not much was going on. The good part about this is we had the place to ourselves. The downside is they don't water the track so it gets pretty dry and slick. In these conditions you don't get to hammer the throttle in the turns to take advantage of the awesome power: you've got to use finesse. This motor has such a useable powerband it was an easy task. But when you get off the corner and onto the struights is when the fun begins. Pin the throttle and this thing hauls! Craig Peterson from ITP was out when we were testing and without riding-only seeing and hearing-claimed he had to have one. Craig said "the tone of the exhaust does not sound like a normal national motor, it sounds like a factory works motorcycle". We had several test riders, including White Bros. R&D technician and four-time National MX champion Gary Jones. Gary said. 'This thing's got power everywhere, and it's easy to go fast."

Dirt Wheels test rider Adam Campbell said, This motor has the broadest powerband I've felt on a race quad. It comes on strong right from the bottom and just keeps on pulling to a top-end that I could never open up fully on this track. This should be the motor to beat at next year's Nationals. The chassis and suspension were also top-notch, certainly ready for pro-level action. It turned great, fit my style great and landed super-smooth off the jumps. There's not much else you could ask for from a racing quad."

Our test session went flowlessly with no problems and lots of laps run by everyone who wanted to ride.

The bottom line is. CT Racing has upped the technology bar and we'll probably see a lot of scrambling in the race industry to follow suit. The Pro-Cross cylinders have already proven to be a dominant force in some types of racing, and it looks like we may see it invade the National Pro 250 class.

